

# **High Velocity Galvanizing Furnaces**

# The PROTHERM High Velocity System

## **Advantages of High Velocity Firing:**

- Optimum heat transfer
   Heat transferred to both side and end walls over full height of kettle walls
- High recirculation of furnace gases
   Ensures even heating to kettle walls
- Extended kettle life
   Uniform heating coupled with full utilisation of available kettle wall area for heat transfer
- Minimum number of burners
   High reliability
   Low maintenance
   Minimum spares requirement
- Fast response to load changes
- Fast simple site installation
- Equally suited to LARGE or SMALL kettles



#### Illustrations

Furnace for 3.5 x 1.8 x 3m deep kettle & furnace Throughput: 7,000 kg/h

880kw thermal rating - natural gas U frame kettle support system



## The PROTHERM Furnace

- Computer aided design
   Extensive use of computer aided design techniques to optimise size of firing lanes and burner positions
- Lightweight ceramic fibre insulation
   Long life, high energy efficiency, fast response to load changes, speedy kettle changes
- Robust top plates
   Top plates seal against kettle to prevent ingress of zinc and ash inside furnace
- Compression seal against kettle walls
   Insulation designed to achieve flexible seal around top of kettle no wear on wash line
- Kettle support system
   Kettle walls fully supported by spun cast alloy tube for maximum strength
- Multi fuel
   Burners suitable for Oil, Natural gas, LPG etc.

## Service

## **Full Field Service Worldwide**

Installations supervised by member of full time Protherm staff.

Protherm service engineers available for periodic maintenance, preventative maintenance & pump outs for kettle inspections

Technical support available 24 hours per day

## **Engineering and Design**

Furnaces tailored to client's individual requirements

Wide range of kettle support system designs available

Dimensioned foundation drawings

Full technical support on services and ancillary equipment

## Installations

Over 100 High Velocity Furnaces supplied worldwide

Furnaces for kettles up to 16 x 2 x 3.6m deep internally

Locations USA

Saudi Arabia

UAE

Qatar

Bahrain

Syria

Iran

India

France

Czech Republic

UK

Eire

## **Shipping**

Furnaces are normally shipped complete with thermal insulation, burners, combustion controls and pipework ready for immediate installation

Furnaces for kettles up to 12.5m in length have been shipped complete with the kettle as a single unit weighing over 50 tonnes

## **GENERAL PRODUCT RANGE**

## HIGH TEMPERATURE CERAMIC GALVANIZING BATHS

Surface heated ceramic baths for galvanizing up to  $560^{\circ}\mathrm{C}$ 

## WHITE FUME AND SPLASH CONTROL

Fixed enclosures for monorail hoist systems

Crane mounted enclosures for cross shop layouts

Lip extraction systems

## **DRYING OVENS**

Fan assisted fully forced air circulating type heated by furnace exhaust gases

#### **AIR HEATERS**

Flue stack recuperator for generating hot air supply to drying oven for enhanced drying from furnace exhaust gases

## **WASTE HEAT RECOVERY SYSTEMS**

Heat exchanger systems for generating hot water supplies from furnace exhaust gases for process tank heating

## ZINC PUMPS

## **CENTRIFUGE MACHINES**

Floor mounted for high quality centrifuge galvanizing of small parts

Semi automatic basket discharge and water quench machine also available

## **DESIGN AND CONSULTANCY**

Complete plant design

Project management and plant procurement

- All the above equipment is designed 'in house'
- All equipment is manufactured under the close supervision of our full time staff
- All equipment is subject to rigorous inspection before final despatch

